

# Lesson 4: Scaling Linear Sensors and Transducers

ET 438a  
Automatic Control Systems Technology

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## Learning Objectives

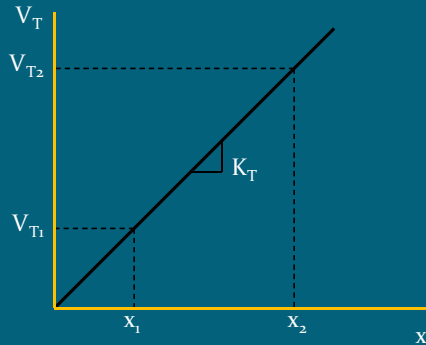
After this presentation you will be able to:

- Develop mathematical relationships for a sensor that has a linear output.
- Convert linear mathematical equations into block diagrams that represent sensor scaling circuits.
- Adjust the output range of a sensor using operational amplifier circuits.

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# Scaling Sensor Outputs



- $x$  = transducer input (measured value)
- $V_T$  = transducer output voltage
- $K_T$  = transducer gain (slope)
- $K_s$  = scalar gain
- $V_s$  = scalar output

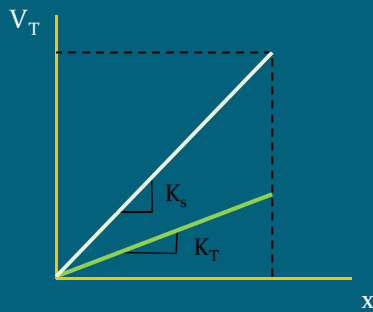
Span = max. value - min. value

$$K_T = \frac{\text{output span}}{\text{input span}} = \frac{S_o}{S_i}$$

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# Sensor Scaling Case 1: No Offset in Scalar or Sensor



Transducer gain formula:  $V_T = K_T \cdot x$

Required scalar gain:

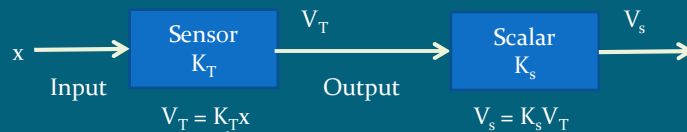
$$K_s = \frac{\text{desired span}}{\text{transducer span}} = \frac{S_d}{S_T}$$

Scalar output formula

$$V_s = K_s \cdot K_T \cdot x$$

$$V_s = K_s \cdot V_T$$

Block Diagram



$$V_T = K_T \cdot x$$

$$V_s = K_s \cdot V_T$$

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## Example 4-1: Case 1 Sensor

A pressure transducer has a usable range  $P(x)$  range of 0-50 psig (lb/in<sup>2</sup> gauge). It has a voltage output range of 0-1.25 Vdc over the pressure range. Scale the output to a range of 0-10 Vdc

Find  $K_T$  
$$K_T = \frac{\text{output span}}{\text{inputspan}} = \frac{S_o}{S_i} \quad K_T = \frac{1.25-0\text{V}}{50-0\text{psig}} = 0.025\text{V/psig}$$

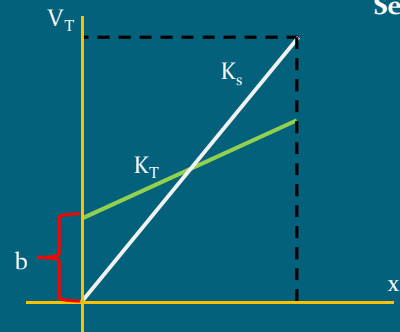
Find scalar gain 
$$K_s = \frac{\text{desired span}}{\text{transducer span}} = \frac{S_d}{S_T} \quad K_s = \frac{10-0\text{V}}{1.25-0\text{V}} = 8\text{V/V}$$



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## Sensor Scaling Case 2: Offset in Sensor No Offset in Output



Sensor gain formula:  $V_T = K_Tx + b$

Where  $b$  = transducer offset

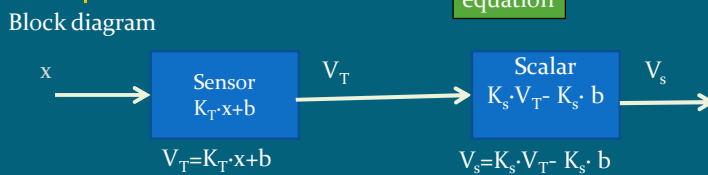
Scalar gain formula must subtract offset

Correct form of scalar output 
$$V_s = K_s(K_Tx + b) - K_s b$$
  

$$V_s = K_s K_T x + K_s b - K_s b$$
  

$$V_s = K_s K_T x$$

Scalar equation 
$$V_s = K_s V_T - K_s \cdot b$$



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## Example 4-2: Offset Sensor Output Range

A temperature transducer has a range of 0-100 C (input x). It has a voltage output range of 1-5 Vdc ( $V_T$ ) over this temperature range. Scale the output to a range of 0-10 Vdc. Find the transducer gain,  $K_T$ , and the offset, b. Find the scalar relationship required to get the desired output range. Draw a block diagram of this sensor/scalar system that includes the mathematical relationship derived above.

Find  $K_T$  
$$K_T = \frac{\text{output span}}{\text{input span}} = \frac{S_o}{S_i}$$
 
$$K_T = \frac{5-1 \text{ V}}{100-0 \text{ C}} = 0.04 \text{ V/C}$$

Find b from point slope form of line

$$V_T - V_{T1} = K_T(x - x_1)$$

$$b=1.0$$

$$V_T - 1 = 0.04(x - 0)$$

$$V_T = 0.04x + 1$$

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## Example 4-2: Solution (2)

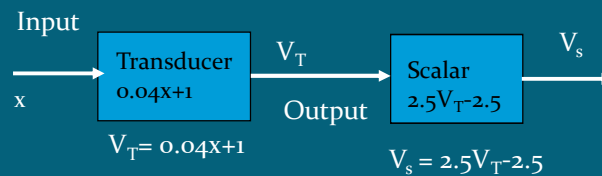
Find scalar gain 
$$K_s = \frac{\text{desired span}}{\text{transducer span}} = \frac{S_d}{S_T}$$
 
$$\frac{S_d}{S_T} = \frac{10-0 \text{ V}}{5-1 \text{ V}} = \frac{10}{4} = 2.5 \text{ V/V} = K_s$$

$$V_s = K_s V_T - K_s b$$

$$V_s = 2.5 V_T - 2.5(1)$$

Scalar formula 
$$V_s = 2.5 V_T - 2.5$$

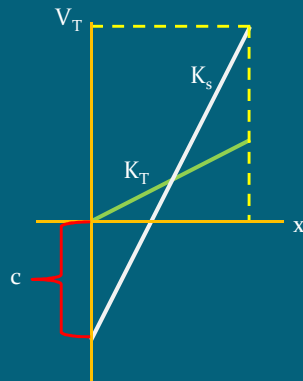
Block Diagram



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## Sensor Scaling Case 3: Transducer with no offset, Output offset



Transducer gain formula:

$$V_T = K_T x$$

$c$  = scalar offset can be +- value

Scalar formula must add a constant

$$V_s = K_s V_T + c$$

$$K_s = \frac{\text{desired span}}{\text{transducer span}} = \frac{S_d}{S_T}$$

To find  $c$ , use point slope form using scalar points

$$V_s - V_{s1} = K_s (V_T - V_{T1})$$

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## Example 4-3: Case 3 Sensor Scaling

A pressure transducer has an input range of 0 - 25 psig ( $x$ ) and an output range of 0 - 1 V ( $V_T$ ). Find the scaling equation to convert this range into the desired range of -5 V to +5 Vdc. Find transducer gain and scalar gain formulas. Draw the block diagram of the complete system

Find  $K_T$   $K_T = \frac{\text{output span}}{\text{input span}} = \frac{S_o}{S_i}$   $K_T = \frac{1 - 0 \text{ V}}{25 - 0 \text{ psig}} = 0.04 \text{ V / psig}$

Find  $K_s$   $K_s = \frac{\text{desired span}}{\text{transducer span}} = \frac{S_d}{S_T}$   $\frac{S_d}{S_T} = \frac{5 - (-5) \text{ V}}{1 - 0 \text{ V}} = \frac{10}{1} = 10 \text{ V / V} = K_s$

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## Example 4-3: Solution (2)

Use point-slope form of line to find the value of c

$$V_s - V_{s1} = K_s(V_T - V_{T1})$$

$$(V_{T1}, V_{s1}) = (1, 5)$$

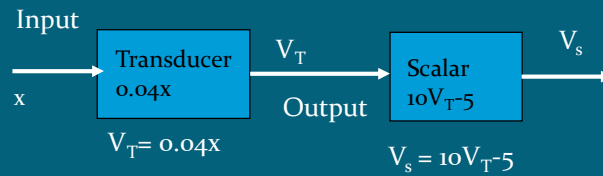
$$V_s - 5 = 10(V_T - 1)$$

$$V_s = 10V_T - 5$$

Can use either point in pair defining range

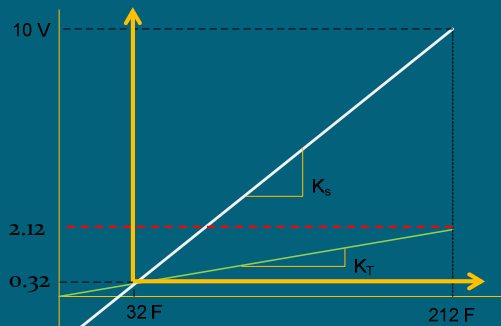
Scalar gain formula  
 $c = -5$

Block Diagram



## Example 4-4 Scalar Equations

Range of linear temperature transducer is 32- 212 F with a transducer gain of 10 mV/F. The desired output of the transducer for the range of temperature is 0 - 10 Vdc. Find the gain formula.



Move origin to (32, 0.32)

Find span of transducer

$$\text{At } T_1 = 32 \text{ F}$$

$$V_{T1} = 0.01 \text{ V/F} (32 \text{ F}) = 0.32 \text{ V}$$

$$\text{At } T_2 = 212 \text{ F}$$

$$V_{T2} = 0.01 \text{ V/F} (212 \text{ F}) = 2.12 \text{ V}$$

$$\text{span } S_T = V_{T2} - V_{T1}$$

$$S_T = 2.12 - 0.32 \text{ V}$$

$$S_T = 1.8 \text{ V}$$

$$S_D = \text{DESIRED SPAN}$$

$$V_{max} = 10 \text{ V } V_{min} = 0$$

$$S_D = 10 - 0 \text{ V} = 10$$

## Example 4-4 Solution (2)

Compute sensor equation

$$V_T - 0.32 = \frac{2.12 - 0.32}{212 - 32} (T - 32)$$

$$V_T - 0.32 = \frac{1.8}{180} (T - 32)$$

$$V_T - 0.32 = 0.01 (T - 32)$$

$$V_T = 0.01T - 0.32 + 0.32$$

$$V_T = 0.01T$$

Shift origin to (32 F, 0.32 V)

So  $b = 0.32$

$$V_s = K_s V_T - K_s b$$

$$K_s = \frac{S_d}{S_T} = \frac{10V}{1.8V} = 5.56 V/V$$

$$V_s = 5.56 V_T - (5.56)(0.32) V/V$$

$$V_s = 5.56 V_T - 1.779 V/V$$

Check equation at data points

at 32 F  $V_T = 0.32V$

$$V_s = 5.56(0.32V) - 1.779 = 0V$$

at 212 F  $V_T = 2.12V$

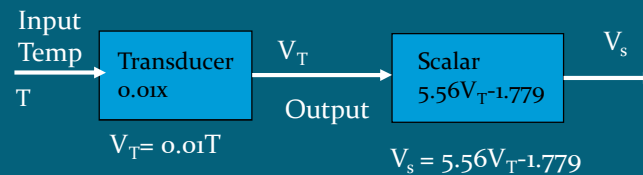
$$V_s = 5.56(2.12) - 1.779 = 10.01V$$

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## Example 4-4 Solution (3)

Block Diagram



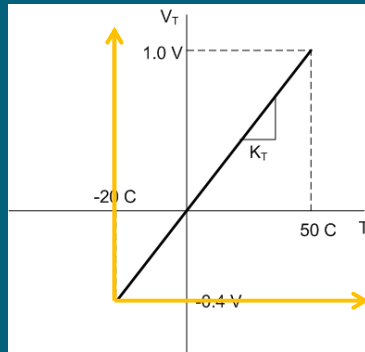
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## Example 4-5

A linear temperature transducer has an input range of  $-20\text{ C}$  to  $50\text{ C}$  and a gain of  $K_T = 20\text{ mV/C}$ . The desired output range is  $0 - 5\text{ Vdc}$ . The transducer output voltage is bipolar (+/-). Find the scaling equation.

Compute the transducer and scalar span



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$$\begin{aligned} V_T \text{ at } -20^\circ\text{C} & \quad V_{T1} = 20\text{ mV/C}(-20\text{C}) = -0.4\text{V} \\ V_T \text{ at } 50^\circ\text{C} & \quad V_{T2} = 20\text{ mV/C}(50\text{C}) = 1.0\text{V} \end{aligned}$$

$$S_T = 1.0 - (-0.4) = 1.4$$

$$S_S = 5 - 0 = 5$$

Scalar formula

$$V_S = K_S V_T - K_S b$$

Find  $b$  graphically. Must shift origin to  $(-20\text{ C}, -0.4\text{ V})$

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## Example 4-5 Solution (2)

Find scalar gain

$$K_S = \frac{S_d}{S_T} = \frac{5}{1.4} = 3.571\text{ V/V}$$

$$V_S = 3.571 V_T - 3.571(-0.4)$$

$$V_S = 3.571 V_T + 1.429\text{ V/V}$$

Check scalar equation at data points

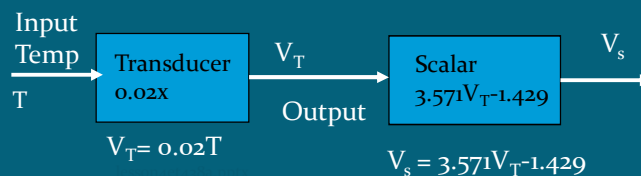
$$V_T = -0.4\text{V at } -20^\circ\text{C}$$

$$V_S = 3.571(-0.4\text{V}) + 1.429 \approx 0\text{V}$$

$$V_T = 1.0\text{V at } 50^\circ\text{C}$$

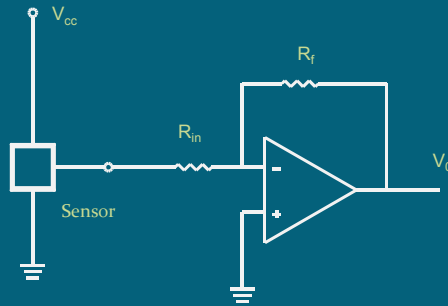
$$V_S = 3.571(1.0) + 1.429 = 5\text{V}$$

Block Diagram





## Practical Realization of Scalar Equations Using OP AMPs



For inverting amps

$$K_s = \frac{-R_f}{R_{in}}$$

For non-inverting amps

$$K_s = \left[ 1 + \frac{R_f}{R_1} \right]$$

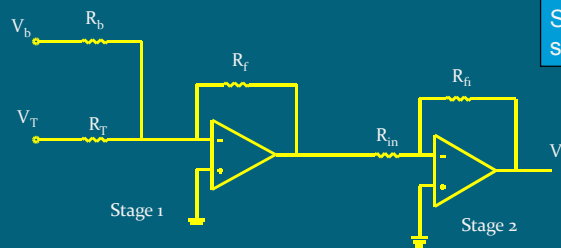
Scaling without offset: use inverting or non-inverting amps to implement  $K_s$

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## Practical Realization of Scalar Equations Using OP AMPs

For transducers with offset use inverting and summation amps



Stage 2 OP AMP changes sign if  $R_{f1} = R_{in}$   $A_v = -1$

Stage 1

$$V_o = \frac{-R_f}{R_T} V_T + \frac{-R_f}{R_b} V_b$$

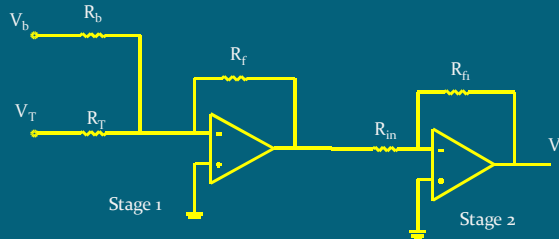
Overall gain

$$V_s = \left( \frac{-R_f}{R_T} V_T + \frac{-R_f}{R_b} V_b \right) (-1) = \frac{R_f}{R_T} V_T + \frac{R_f}{R_b} V_b$$

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## Practical Realization of Scalar Equations Using OP AMPs



Equate the sensor with offset formula to the OP AMP gain derived on the last slide

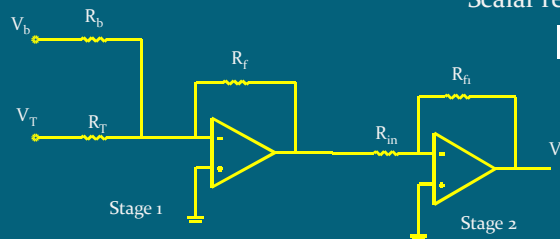
$$V_s = (K_s V_T - K_s b) = \frac{R_f}{R_T} V_T + \frac{R_f}{R_b} V_b \quad \text{so} \quad K_s = \frac{R_f}{R_T} \quad K_s b = \frac{R_f}{R_b} V_b$$

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## Example 4-6: Implementing Scalar Equation with OP AMPs

Design an OP AMP circuit that will implement the scalar equation from Example 4-5 Assume  $R_{f1} = R_{in} = 100 \text{ k}\Omega$   $R_f = 470 \text{ k}\Omega$



Scalar relationship for Example 4-5

$$V_s = 3.571V_T + 1429$$

$$K_s = \frac{R_f}{R_T}$$

From scalar equation  
 $K_s = 3.571$

Solve for  $R_T$   $R_T = \frac{R_f}{K_s}$

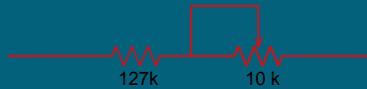
$$R_T = \frac{470 \text{ k}\Omega}{3.571} = 131.61 \text{ k}\Omega$$

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## Example 4-6: Solution (2)

Value of  $R_T$  is not a standard value. Use a standard value near the computed value in series with a potentiometer and calibrate circuit. Use -0.4 and 1.0 V and adjust the potentiometer



$$\frac{R_f}{R_i} = K_s \quad \left(\frac{R_f}{R_b}\right)V_b = K_s b$$

$R_f$  and  $R_b > 0$  positive

Assume  $V_b = 2.0V$  must be positive from scalar equation

$$R_f = 470k\Omega$$

$$K_s b = 1.429$$

$$\left[\frac{470k\Omega}{R_b}\right](2.0V) = 1.429$$

$$(470k\Omega)(2.0) = 1.429 R_b$$

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## Example 4-6: Solution (3)

Compute the value of  $R_b$

$$\frac{470k\Omega(2.0)}{1.429} = R_b$$

$$\boxed{657.8k\Omega = R_b}$$

Simpler design method: Let  $R_b = R_f$

So....

$$\frac{R_f}{R_b} = 1$$

$$K_s b = V_b$$

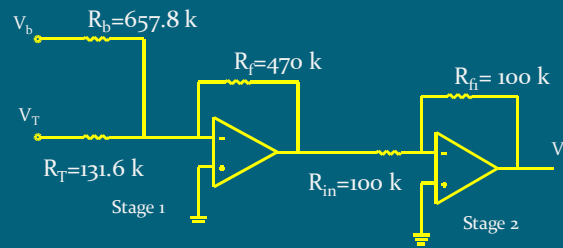
Set  $V_b$  to the numerical value of  $K_s b$

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## Example 4-6: Solution (4)

Completed design



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## End Lesson 4: Scaling Linear Sensors and Transducers

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